

PRIME INDUSTRIES, INC.

Installation Instructions for Lipped Epoxy Resin Sinks

Lipped epoxy resin tub sinks and cupsinks are designed to be installed as drop-in sinks. They are self-supporting and do not require the use of a mechanical sink support. We recommend the following procedures be followed:

- 1) Install all counter tops according to the manufacturer's recommended procedures.
- 2) Distribute all sinks according to the shop drawings.
- 3) Clean the rabbeted sink cutout, removing any dust and/or oil film present.
- 4) Mix an appropriate amount of epoxy joint compound. (silicone is recommended)
- 5) Apply the joint compound around the entire perimeter of the cutout.
- 6) Gently lower the sink into the cutout and press into place.
- 7) Remove all excess joint compound from sink lip and surrounding counter surface using cold water and a sponge or rag.
- 8) Check entire perimeter of sink for any voids in the adhesive. Fill if required.
- 9) Let the sink set undisturbed 24 hours or until the adhesive has cured.
- 10) Install sink outlet and connect waste line.

