

PRIME INDUSTRIES, INC.

Installation Instructions for Undermount Epoxy Resin Tub Sinks

Epoxy resin tub sinks are designed to be mounted from under the counter top work surface, and require a mechanical means of support. We recommend the following procedures be followed when installing sinks:

1. Locate all sink cabinets and install the manufacturer's sink support assembly. In those cases where the cabinet manufacturer has not supplied a sink support, an assembly may be purchased from Prime Industries, Inc.
2. Once the sink support assemblies have been installed, place the required sink in the support assembly. The correct sink size and location should be noted on the shop drawings.
3. Raise the sink to a level 1/4"-1/2" below the top of the support assembly.
4. Repeat steps 1-3 at all sink locations.
5. Install the counter top material per manufacturer's recommended procedures.
6. Once the counter tops have been set, apply a bead of sealant around the top edge of the sink; we recommend using silicon caulk. Epoxy counter top joint compound may be used if caulk is not available.
7. After the caulk has been applied, raise the sink until the top of the sink is flush with the bottom surface of the counter.
8. Immediately remove any excess material from the inside surface of the sink.
9. Install the sink outlet and connect waste lines.

